

CLAIM AMENDMENTS

1. (Currently Amended) A slide spool valve characterized by comprising:
a valve body having a bore penetrated by a plurality of ports, spaced at predetermined intervals;
~~at least one or more insertion materials insert, each of which includes insert including~~
a hollow portion inserted in and attached to the bore, and facing a valve ~~room~~ chamber which extends from an inner ~~circumference~~ circumferential surface of the hollow portion to at least one port of the plurality of ports penetrating the hollow portion; and
~~a valve spool, which is movably inserted in the bore and the hollow portion of the insertion material insert attached thereto to the bore, and selectively connects or disconnects connecting and disconnecting~~ the plurality of ports according to an operation of the slide spool valve.
2. (Currently Amended) The slide spool valve of claim 1, ~~wherein~~ including taper valve ~~rooms are formed~~ chambers at both ends of the bore, the taper valve ~~rooms~~ chambers having a large outward diameter and a diameter larger than the bore, ~~and~~ wherein each of the taper valve ~~rooms~~ chambers is respectively penetrated by one of the plurality of ports.
3. (Currently Amended) The slide spool valve of claim 2, further comprising stepped corners at interfaces between ~~the~~ an inner circumferential surface of the bore of the valve body and the taper valve ~~rooms~~ chambers, the stepped corners having ~~round~~ rounded surfaces.
4. (Currently Amended) The slide spool valve of claim 1, further comprising stepped corners at interfaces between ~~the~~ an inner circumferential surface of the hollow portion and the valve ~~room~~ chamber of the ~~insertion material~~ insert, the stepped corners having ~~round~~ rounded surfaces.
5. (Currently Amended) The slide spool valve of claim 1, further comprising ~~rough~~ roughened portions in at least a part of an outer surface of the ~~insertion material~~ insert, the ~~rough~~ roughened portions ~~for~~ reinforcing the coupling of the ~~insertion material~~ insert to the valve body.

6. (Currently Amended) The slide spool valve of claim 1, wherein the plurality of ports comprises a supply port, two load ports located on ~~both~~ opposite sides of the supply port, and two exhaust ports located on ~~both~~ opposite sides of the load ports, wherein the supply port is connected to the valve ~~room of chamber having the insertion material insert~~.

7. (Currently Amended) The slide spool valve of claim 1 or 5, wherein the ~~insertion material insert~~ comprises a film having a processed surface, the film ~~for~~ reinforcing the coupling of the ~~insertion material with insert~~ to the valve body.

8. (Currently Amended) The slide spool valve of claim 7, wherein the ~~insertion material insert~~ is ~~made by an~~ aluminum die casting, and the film is ~~formed by anodizing the~~ an anodized surface of the ~~insertion material after the~~ aluminum die casting.

9. (New) The slide spool valve of claim 5 wherein the insert comprises a film having a processed surface, the film reinforcing coupling of the insert to the valve body.

10. (New) The slide spool valve of claim 9, wherein the insert is an aluminum die casting, and the film is an anodized surface of the aluminum die casting.